



7-081.01HD Hygiene Quarter-Turn according to DIN EN 1672-2:2009

for cutout 20.1, length 20, stainless steel AISI 316 L



Benefits:

- ▶ Specially developed hygiene quarter-turn (HD, Hygienic Design) with insert square 13.
- ▶ Tested according to: GS-NV 2:2013/06 Principles for the testing of food processing machines GS-NV 6:2013/06 Principles for the testing of hygiene requirements Machine Ordinance: DIN EN 1672-2:2009
- ▶ DGUV Test Certificate NV 13090.
- ▶ The food sector and hygienic areas are some of the applications.
- ▶ Dirt resistant and easy to clean by means of polished surface and transition radii.
- ▶ RH or LH application.
- ▶ Water- and dust-tight according to IP69K DIN 40050.
- ▶ A pre- assembled Quarter-Turn can be installed in the cutout.
- ▶ Cam can be delivered pre- assembled upon request.
- ▶ Grounding by single sided grounding nut.

Material:

- ▶ **Housing and insert:** stainless steel AISI 316 L
- ▶ **Grounding nut and serrated screws:** stainless steel
- ▶ **Seal:** silicone, blue, FDA conform (Food and Drug Administration)

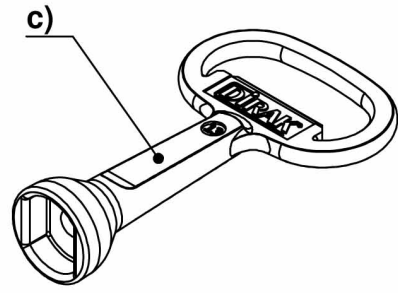
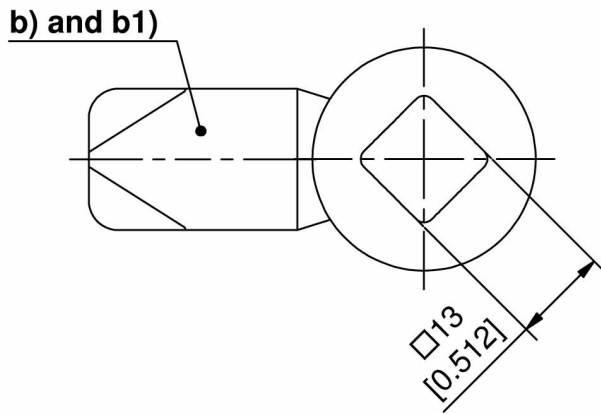
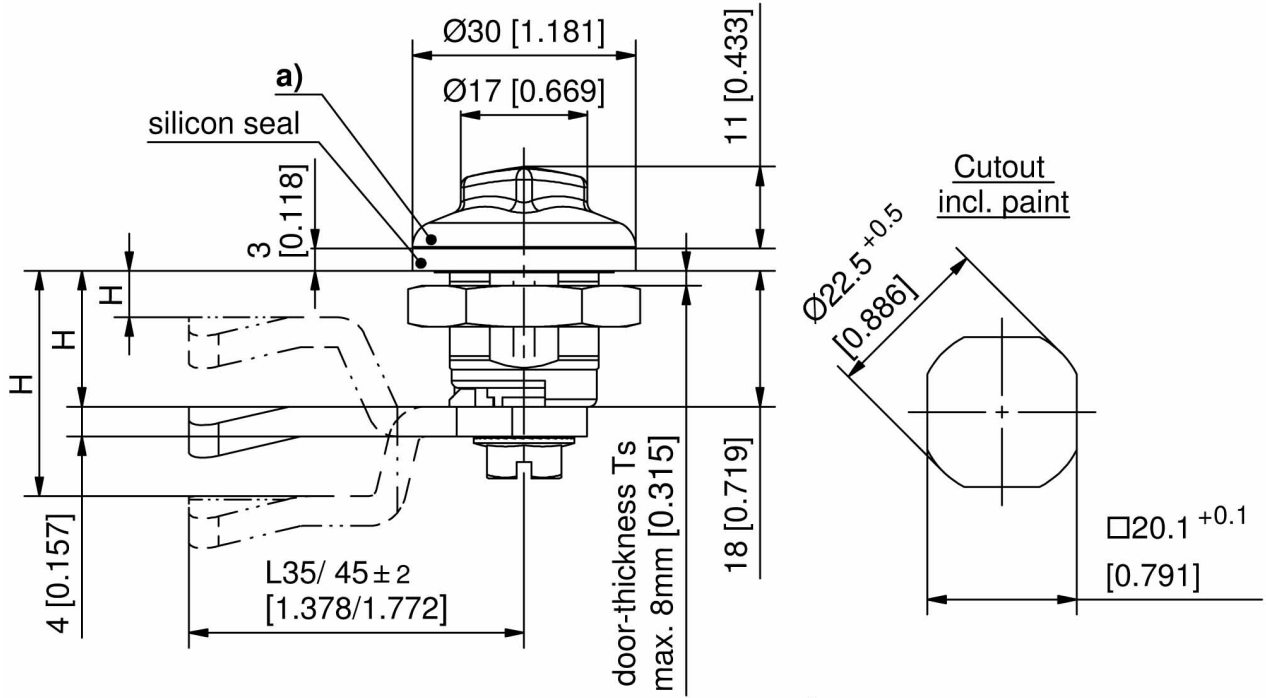


Hygiene Quarter-turn

	Part Number	Insert	Housing length	Door-thickness	Grounding type	Installation type
a)	100-9503.00-00000	SW13	L18	max.8mm	Grounding nut	screw-on

Complementary Products:

- | | | |
|----|------------|-------------|
| b) | 7-105 | Cams L35/45 |
| c) | 7-081.01HD | Key SW13 |



certificate
no. **NV 13090**
dated 27.06.2013

Translation

DGUV Test Certificate

Name and address of the holder of the certificate: (customer) **DIRAK Dieter Ramsauer Konstruktionselemente GmbH**
Königsfelder Str. 1
D 58256 Ennepetal

Name and address of the manufacturer: **dto.**

Product designation: **HD-Drehriegel**

Type: **Drehriegel für Lochbild 20,1 x 22,5**

Intended purpose: **see associated test report**

Testing based on: **Hygiene requirements:
GS-NV 2:2013/06 Principles for the testing of food processing machines
GS-NV 6:2013/06 Principles for the testing of hygiene requirements
Neunte Verordnung zum Produktsicherheitsgesetz (Maschinenverordnung)
DIN EN 1672-2:2009**

Remarks: **The certificate refers to the conception of the product described in the associated test report.
In das DGUV Test-Zeichen ist außer der Bescheinigungs-Nr. auch der Hinweis "Hygiene geprüft" einzufügen.**

The type tested complies with the test basis specified above.
The holder of the certificate is entitled to affix the DGUV Test-mark shown overleaf to the products complying with the type tested, including the specification given under the heading 'remarks'.

The present certificate is valid until: **26.06.2018**

Further provisions concerning the validity, the extension of the validity and other conditions are laid down in the Rules of Procedure for Testing and Certification of August 2012.

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Signature (Zertifizierer)

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Our reference: 612.17 Bai/Rm • Produktschlüsselnummer: 91011